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DEPARTMENT: Salt Plant

AREA: Warehouse

OWNER: Salt Plant Training and Quality Supervisor

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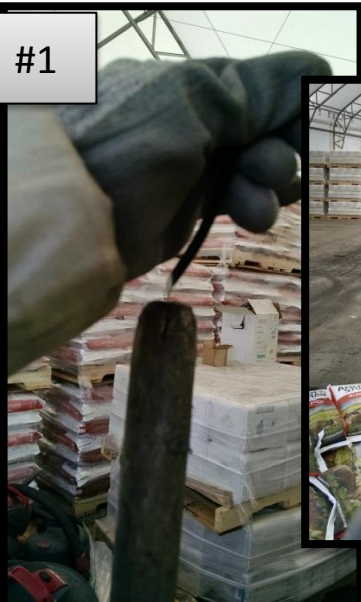







AUTH. Rachel Johnson

COLOR KEY

Work Inst.	Quality	Safety

SAFETY MESSAGE

Wear cutting gloves when using cutting tools.

#	SIMPLIFIED WORK STEP	KEY POINTS	PICTURES
Step 1	ATTACH the Band to the Banding Pole	<ul style="list-style-type: none"> SLIDE the free end of the band into the notch at the top of the pole vertically. BEND the tail down the length of the pole to keep it in place. 	
Step 2	FEED the Banding Through the Pallet	<ul style="list-style-type: none"> INSERT the pole/band through pallet. GRAB the pole on the other side of the pallet. REMOVE the band from the pole. FEED enough banding through the pallet to loop it around the pallet. 	 
Step 3	OVERLAP the Banding	<ul style="list-style-type: none"> CUT the banding from the roll. OVERLAP the two tails of the banding on top of the pallet. <ul style="list-style-type: none"> ENSURE the band is centered over the end stack of blocks. 	
Step 4	RATCHET the Band Tight	<ul style="list-style-type: none"> FEED the overlapped section of banding into the banding tool. RATCHET the banding tool to tighten banding until it is no longer loose. PLACE the band clip over the top of the overlapped banding. RATCHET the banding tool to tighten the banding until it is taut. <ul style="list-style-type: none"> Stop if the pallet begins creaking. Do not damage blocks or pallet. 	 
Step 5	CRIMP the Clip Into Place	<ul style="list-style-type: none"> OPEN the crimping tool. PLACE the open crimping tool over the top of the clip. SQUEEZE the crimping tool handles together to crimp the clip. 	
Step 6	RELEASE the Band	<ul style="list-style-type: none"> PRESS the banding tool's release lever to disconnect it from the band. 	

Ensure blocks are banded when required in the pick ticket special instructions.

